#### Intertek USA Inc. d/b/a Intertek Pharmaceutical Services

291 US Highway 22 • Salem Industrial Park - Building #5 • Lebanon, NJ 08833 (908) 534-4445 • <a href="http://www.intertek.com/pharmaceutical/analysis/">http://www.intertek.com/pharmaceutical/analysis/</a>

## **Directions to Intertek (from the North/East)**

- Take Rt. 287 South to Rt. 78 West.
- Take Rt. 78 West to Exit #24 "Rt. 523 South."
- Take Rt. 523 South for ~2 miles to the intersection with Rt. 22.
- Make a right turn onto Rt. 22 West.
- On Rt. 22 West, go through 1 traffic light (Golf Center on the corner), then get into the left-hand lane, and at the 3<sup>rd</sup> turnaround ("Speed Limit 55" sign), make a U-turn onto Rt. 22 East and get into the right lane.
- The SALEM INDUSTRIAL PARK entrance is 100 yards up on the right.
- Make a right into the complex, and then the first right into the parking lot. You may park in any spot.
- Intertek is in Building #5, (facing the building from Rt. 22, Intertek's main entrance is the second door from the left side).
- Come up the stairs and enter the door on the left.

# **Directions to Intertek (from the South/East)**

- Take Rt. 287 North to Rt. 78 West [Note: this is one exit past Rt. 22, but the directions are easier to follow from Rt. 78].
- Take Rt. 78 West to Exit #24 "Rt. 523 South."
- Take Rt. 523 South for ~2 miles to the intersection with Rt. 22.
- Make a right turn onto Rt. 22 West.
- On Rt. 22 West, go through 1 traffic light (Golf Center on the corner), then get into the left-hand lane, and at the 3<sup>rd</sup> turnaround ("Speed Limit 55" sign), make a U-turn onto Rt. 22 East and get into the right lane.
- The SALEM INDUSTRIAL PARK entrance is 100 yards up on the right.
- Make a right into the complex, and then the first right into the parking lot. You may park in any spot.
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## <u>Directions to Intertek (from the West)</u>

- From PA, take Rt. 78 or 22 East into NJ; after Phillipsburg, Rt. 78 and Rt. 22 will merge to become the same road until they will again spit at exit #18.
- Continue on Rt. 78/22 East and get off at Exit #18 follow Rt. 22 East for about 5 miles to the SALEM INDUSTRIAL PARK (SIP) about 1/4 mile after the Spinning Wheel Diner.
- Look for these other LANDMARKS (all on the right side of the road):
  - 2 miles before SIP: Lebanon Plaza.
  - 1 mile before SIP: Stewart's Restaurant & Sunnyside Deli.
  - ½ mile before SIP: Fountain Motel.
- The SALEM INDUSTRIAL PARK (SIP) is on the right side of the road. Look for a large brown sign just before the entrance.
- Make a right into the complex, and then the first right into the parking lot. You may park in any spot.
- Intertek is in Building #5, (facing the building from Rt. 22, Intertek's main entrance is the second door from the left side).
- Come up the stairs and enter the door on the left.